



7049—
2012

ISO 7049:2011
Cross-recessed pan head tapping screws
(IDT)



2014

7049—2012

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ISO 7049:2011 «
(ISO 7049:2011 «Cross-recessed pan head tapping screws»).

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Cross-recessed pan head tapping screws

— 2014—01—01

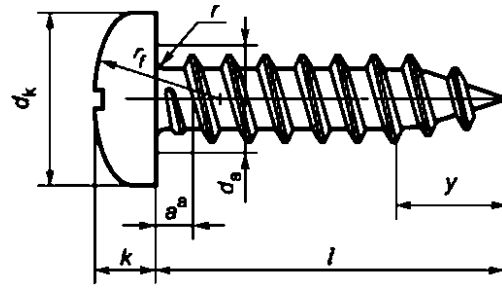
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ST2,2 ST9.5

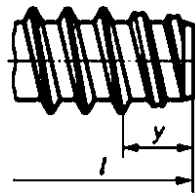
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- 225 (ISO 225, Fasteners — Bolts, screws, studs and nuts — Symbols and designations of dimensions)
- 1478 (ISO 1478, Tapping screws thread)
- 2702 (ISO 2702, Heat-treated steel tapping screws — Mechanical properties)
- 3269 (ISO 3269, Fasteners — Acceptance inspection)
- 3506-4 (ISO 3506-4, Mechanical properties of corrosion-resistant stainless steel fasteners — Part 4: Tapping screws)
- 4042 (ISO 4042, Fasteners — Electroplated coatings)
- 4757 (ISO 4757, Cross recesses for screws)
- 4759-1 (ISO 4759-1, Tolerances for fasteners — Part 1: Bolts, screws, studs and nuts — Product grades A, Band C)
- 8992 (ISO 8992, Fasteners — General requirements for bolts, screws, studs and nuts)
- 10683 (ISO 10683, Fasteners — Non-electrolytically applied zinc flake coatings)
- 16048 (ISO 16048, Passivation of corrosion-resistant stainless-steel fasteners).

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225.



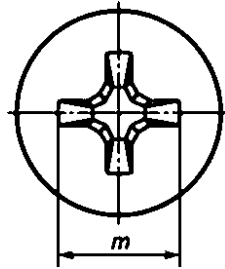
а) Тип С



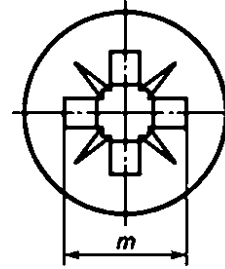
б) F



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д) -



е) Z-

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d		ST2.2	ST2.9	ST3.5	ST4.2	ST4.8	ST5.5	ST6.3	ST8	ST9.5
4		0.8	1,1	1,3	1,4	1.6	1.8	1,8	2.1	2,1
		0.8	1.1	1.3	1,4	1.6	1.8	1,8	2.1	2,1
d_e		2.8	3,5	4.1	4,9	5,6	6,3	7,3	9,2	10,7
		4.00	5.60	7.00	8.00	9.50	11,00	12,00	16,00	20,00
		3,70	5,30	6.64	7.64	9,14	10.57	11,57	15.57	19,48
		1.60	2.40	2.60	.	3,70	6.0	2.60	6.00	7,50
		1.40	2,15	2.35	2,80	3.40	3,70	4,30	5.60	7.10
		.	0.10	0,10	0.20	0,20	0,25	0,25	0,40	0,40
	as	3.2	5.0	6.0	6.5	8.0	9.0	10.0	13,0	16.0
		0	1	2		3		4		
	ITl	1.9	3.0	3,9	4.4	4.9	6.4	6.9	9.0	10,1
		1.20	1.80	1.90	2.40	2,90	3.10	3.60	4,70	5.80
		0.85	1.40	1.40	1.90	2,40	2.60	3,10	4.15	5,20
	m	2.0	3.0	4.0	4,4	4.8	6.2	6.8	8.9	10,1
		1.20	1.75	1.90	2.35	2.75	3,00	3.50	4,50	5.70
		1,95	1.45	1.50	1.95	2,30	2.55	3,05	4.05	5.25
		2.0	2,6	3.2	3,7	4.3	5.0	6.0	7.5	8.0
	F	1.6	2.1	2.5	2.8	3.2	3.6	3.6	4.2	4.2
	R	—	—	2.7	3.2	3.6	4.3	5,0	6.3	—
/										
	R	F								
					—	—	—	—	—	—
4.5	3.7	5.3	3.7	4.5		—	—	—	—	—
6.5	5.7	7.3	5.7	6.5				—	—	—
9.5	8.7	10.3	8.7	9.5					—	—
13	12.2	13.8	12.2	13.0						
16	15.2	16.8	15.2	16.0						
19	18.2	19.8	18,2	19.0						
22	21.2	22.8	20.7	22.0						
25	24.2	25.8	23,7	25.0						
32	30.7	33.3	30.7	32.0						
38	36.7	39.3	36,7	38.0						
45	43.7	46.3	43,5	45.0						
50	48.7	51,3	48,5	50.0						

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		2702	-
			8992
			1478
			4757
		—	2-20 , 4-20 , 5-20
		2702	3506-4
			4759-1
			/ »
		4042.	-
			-
		10883.	-
			16048
			-
			3269

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ST3,5, 1*16 , (St) 2702, -
 (Tun R) Z :

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ST3,5, 1*16 , (4-20)
 3506-4, (Tun R)

7049 — ST3,5 16 — 4-20 — R —

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1478	IDT	1478—93 « »
2702	IDT	2702—2009 « »
3269	IDT	3269—2009 « »
3506-4	IDT	3506-4—2009 « 4. »
4042	IDT	4042—2009 « »
4757	NEQ	10753—86 « »
4759-1	IDT	4759-1—2009 « 1. , , »
8992	IDT	8992—2011 « »
10683	—	«
16048	—	•
* — : - IDT — ; - NEQ — .		

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